

Stork Materials Testing & Inspection

Material Testing and Non-Destructive Testing

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TEST CERTIFICATE

Job Name:	Pemaco Remedial
Description:	3/4 x 10 x 2-3/4
Shipper No.:	113006
Job No.:	060539.1

ELASTIC PROOF LOAD (EXTERNALLY THREADED FASTENER)

Specifications: ASTM A325-04b **Test Method:** ASTM F606-06

Quantity Tested:

 Load Applied (lbs.):
 28,400 LBS

 Basis (psi):
 85,000 PSI

 Maximum Elongation:
 0.0005"

An elastic proof load was performed and held for 10 seconds. Upon completion of the proof load, measurements were done to

the nearest 0.0001" to detect any permanent deformation.

No Elongation was found.

WEDGE TENSILE

Specifications: ASTM A325-04b

Requirement: 40,100 LBS MIN. / 120,000 PSI MIN.

Degree Wedge: 10°

Test Method: ASTM F606-06

Sample	Result (lbs./psi)	Location of Fracture
1	48,080 / 143,952	THREAD
2	47,700 / 142,814	THREAD
3	47,540 / 142,335	THREAD
4	49,680 / 148,742	THREAD
5	47,960 / 143,592	THREAD
6	47,210 / 141,347	THREAD
7	49,750 / 148,952	THREAD
8	48,530 / 145,299	THREAD

MATERIAL CONFORMS TO SPECIFICATION

Respectfully submitted

Nadcap

Materials Testing Laboratory



Senior Quality Administrator

Elaine Scott

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Stork Materials Testing and Inspection is an operating unit of Stork materials Technology B.V., Amsterdam, The Netherlands, which is a member of the Stork group